STAINLESS STEEL

AIR PREPARATION

















Where Custom Solutions Become Standard.

STAINLESS STEEL

AIR PREPARATION



Monnier offers a line of particulate filters, coalescing filters, regulators and filter/regulators in 316 Stainless Steel. Designed to withstand caustic solutions, harsh operating conditions and other demanding applications, the Monnier Stainless Line is ideal for the following industries:

- Food preparation and packaging
- Pharmaceutical
- Natural gas
- Offshore
- Wastewater treatment



With those demanding applications in mind, highlights of the Monnier Stainless Line include:

- 316 Stainless Steel: All metal components, including internals, are made of 316 SS, making them the most impervious to any sort of degradation.
- NACE Compliant: Each component of the Stainless Line adheres to the NACE MR0175 standard.



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204S-3200 Miniature Particulate Filters 204S-3209 Miniature Coalescing Filters 205S-1200 1/2" Particulate Filters

205S-1209 1/2" Coalescing Filters

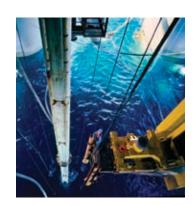
101S-3000 Miniature Regulators

104S-1000 1/2" Regulators

B01S-3200 Miniature Particulate Filter/Regulators

B01S-3209 Miniature Coalescing Filter/Regulators

C05S-1200 1/2" Filter/Regulators









WARRANTY: Monnier, Inc. warrants each product against defects in material and workmanship for a period of one year from the date of manufacture providing its use was in accordance with Monnier, Inc. recommendations. If the product fails to perform as warranted, Monnier, Inc. will, at its option, repair or replace the product free of charge. The company will not be liable for incidental or consequential damages. We make no other warranty, expressed or implied, including warranties of merchantability or fitness for a particular purpose.

STAINLESS STEEL FILTERS: 204S-3200 Series



Features

- NACE MR0175 Compliant
- 316 SS housing and internal components
- Excellent water and particulate removal efficiency
- Threaded bowl and element retainer for easy maintenance
- · Bowl seal held captive
- 20 micron element standard; 10 & 5 micron elements available
- · Manual or automatic drains
- Whirl disc design creates high centrifugal force with minimal pressure drop
- · 1 ounce bowl capacity
- High flow: 25 SCFM @ 80 PSIG inlet with 7 PSI ΔP

Materials of Construction

Head: 316 Stainless Steel
Bowl: 316 Stainless Steel
Whirl Disc: 316 Stainless Steel
Element Retainer: Polypropylene
Element: Phenolic/Melamine

Impregnated Cellulose
Seals: Fluorocarbon
Drain: 316 Stainless Steel
(Manual & Impulse)

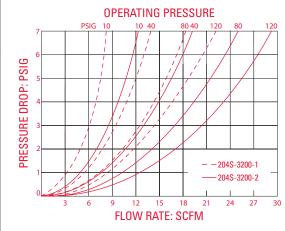
Operating Specifications

Maximum Pressure: 250 PSI Maximum Temperature: 200°F

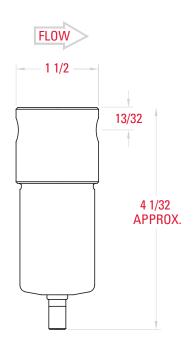
Replacement Parts

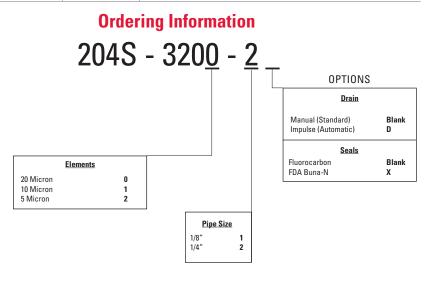
Elements	20 Micron	23004
	10 Micron	23025
	5 Micron	23040
Bowl Kits	Manual Drain	23533SS
w/Drains	Impulse Drain	23534SS

Flow Characteristics



Dimensions





STAINLESS STEEL COALESCING FILTERS: 204S-3209 Series



Features

- NACE MR0175 Compliant
- 316 SS housing and internal components
- Removes more than 99.95% of oil and dirt from air lines
- Threaded bowl and element retainer for easy maintenance
- · Bowl seal held captive
- 0.3 micron element standard; 0.01 available for high purity applications
- · Now available with carbon elements
- · Manual or automatic drains
- · 1 ounce bowl capacity

Operating Specifications

Maximum Pressure: 250 PSI Maximum Temperature: 200°F

Replacement Parts

Elements	0.3 Micron	23543
	0.01 Micron	23592
	Carbon	23758
Bowl Kits	Manual Drain	23533SS
w/Drains	Impulse Drain	23534SS

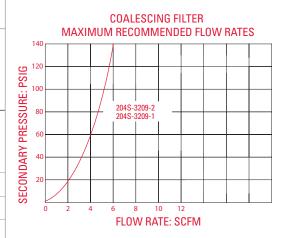
Materials of Construction

Head: 316 Stainless Steel Bowl: 316 Stainless Steel Whirl Disc: 316 Stainless Steel Element Retainer: Polypropylene Element: Borosilicate Glass Fiber

Seals: Fluorocarbon

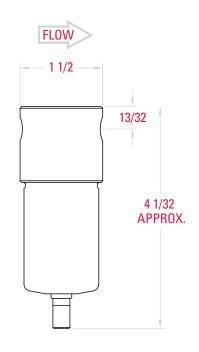
Drain: 316 Stainless Steel (Manual & Impulse)

Flow Characteristics

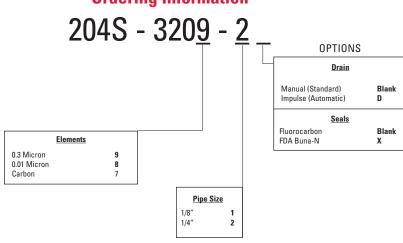


Data represents flows through saturated elements at 2 PSI pressure drop, the maximum permissible for proper coalescing action.

Dimensions



Ordering Information



STAINLESS STEEL PARTICULATE FILTERS: 205S-1200 Series



Features

- NACE MR0175 Compliant
- 316 SS housing and internal components
- Excellent water and particulate removal efficiency
- Threaded bowl and element retainer for easy maintenance
- · Bowl seal held captive
- 20 micron element standard; 10 & 3 micron elements available
- · Manual or automatic drains
- Whirl disc design creates high centrifugal force with minimal pressure drop
- 8 ounce bowl capacity
- High flow: 25 SCFM @ 80 PSIG inlet with 7 PSI ΔP

Materials of Construction

Head: 316 Stainless Steel Bowl: 316 Stainless Steel Whirl Disc: 316 Stainless Steel Stud: 316 Stainless Steel

Element Retainer: 316 Stainless Steel **Seals:** Fluorocarbon (FDA Approved

Buna available)

Element: Phenolic Impregnated Cellulose

Drain:

Manual: 316 Stainless Steel Float: Acetal and Stainless Steel Impulse: 316SS & Fluorocarbon (FDA Approved Buna available)





Accessories

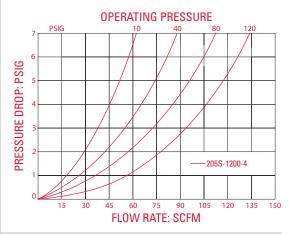
20 Micron: 21205 **10 Micron**: 21036 **3 Micron**: 21037

Operating Specifications

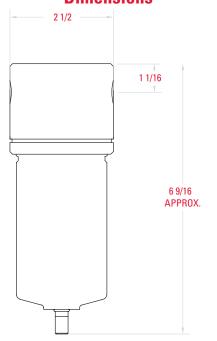
Bowl Capacity: 8 oz. **Pressure Rating:** 250 PSIG **Temperature Rating:** 0 - 200°F

Ports: 1/2" NPT

Flow Characteristics



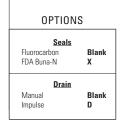
Dimensions



Ordering Information

205S - 1200 - 4

<u>Eler</u>	nents
20 Micron	0
10 Micron	1
3 Micron	2



STAINLESS STEEL COALESCING FILTERS: 205S-1209 Series



Features

- · All metal components are 316 SS
- · Removes liquid and sub-micron solids
- 0.3 Micron Element removes 99.97% of dirt and oil from air
- 0.01 Micron Element removes 99.995% of dirt and oil from air
- · Also available with carbon elements
- · Available with manual, float or impulse drain
- · Threaded bowl for ease of maintenance
- · 8 ounce bowl capacity

Accessories

Elements:

0.3 Micron: 21720 0.01 Micron: 21762 **Carbon**: 21756



Automatic Drain

Operating Specifications

Bowl Capacity: 8 oz. Pressure Rating: 250 PSIG **Temperature Rating: 0 - 200°F**

Ports: 1/2" NPT

Materials of Construction

Head: 316 Stainless Steel Bowl: 316 Stainless Steel Whirl Disc: 316 Stainless Steel Stud: 316 Stainless Steel

Element Retainer: 316 Stainless Steel Seals: Fluorocarbon (FDA Approved

Buna available)

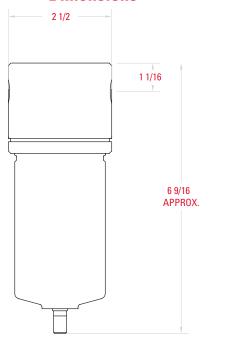
Drain:

Manual: 316 Stainless Steel Float: Acetal and Stainless Steel Impulse: 316SS & Fluorocarbon (FDA Approved Buna available)

Flow Characteristics



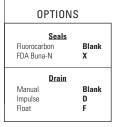
Dimensions



Ordering Information

205S - 120<u>9</u> - 4

Elements 0.3 Micron 9 0.01 Micron 8 7 Carbon





Features

- NACE MR0175 Compliant
- All metal components are 316 SS
- Available with stainless steel or acetal bonnet with locking ring
- Diaphragm design for greater accuracy, responsiveness and repeatability
- Fluorocarbon seals
- Available in relieving or non-relieving
- Relieving bonnet is designed without relief hole for greater protection in harsh environments

Accessories

Mounting Nut: 13133SS (101); 13025SS (111)

Operating Specifications

Maximum Pressure: 250 PSI Maximum Temperature: 200°F

Replacement Parts

Repair Kit

Relieving	13532SS	
Non Relieving	13533SS	

Materials of Construction

Body: 316 Stainless Steel

Bonnet: 316 Stainless Steel (111 Series);

Acetal (101 Series)

Adjustment Screw: 316 Stainless Steel

Poppet: Fluorocarbon

Poppet Seat: 316 Stainless Steel

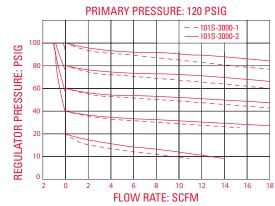
Diaphragm Assembly: Fluorocarbon w/ 316

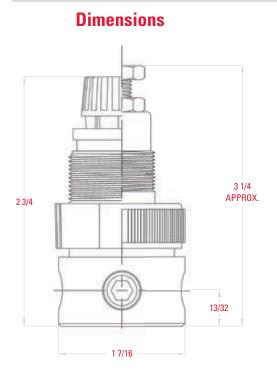
SS Components

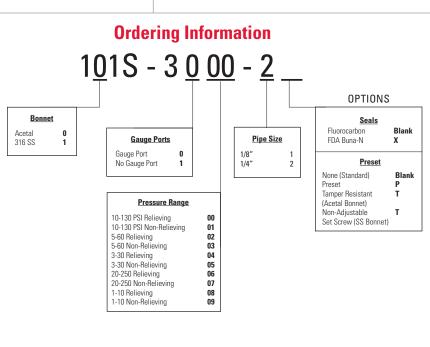
Seals: Fluorocarbon

Springs: 316 Stainless Steel

Flow Characteristics







STAINLESS STEEL PRESSURE REGULATORS: 104S-1000 Series



Features

- All metal components are 316 SS
- Diaphragm style regulator for minimal hysteresis and greater responsiveness
- Relieving and non-relieving versions available
- Gauge port plugs included
- FDA approved seals available

Accessories

Regulator Kits:

Relieving: 11531SS

Relieving (20-250 PSI): 11538SS

Non-Relieving: 11532SS

Non-Relieving (20-250 PSI): 11539SS

Panel Nut: 11194SS Bracket: 11123SS



Relieving



Non-Relieving

Operating Specifications

Gauge Ports: two 1/8" NPT (Standard) Maximum Inlet Pressure: 250 PSIG Temperature Rating: 0-175°F

Relief Port: M5

Inlet/Outlet Ports: 1/2" NPT

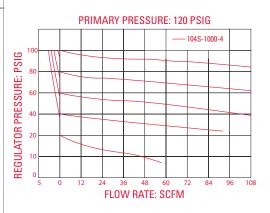
Materials of Construction

Body: 316 Stainless Steel Bonnet: 316 Stainless Steel Spring Guide: 316 Stainless Steel Diaphragm Gasket: 316 Stainless Steel Valve Seat: 316 Stainless Steel

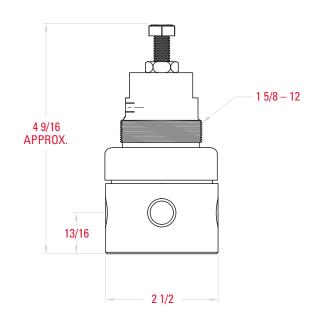
Poppet Valve Spring: 316 Stainless Steel Seals: Fluorocarbon (FDA Approved

Buna available)

Flow Characteristics



Dimensions



Ordering Information

104S - 10<u>00</u> - 4 _

	Pressure Range	
1 2	0-130 PSI Relieving 0-130 PSI Non-Relieving 0-250 Relieving 0-250 Non-Relieving	00 01 06 07

<u>Options</u>		
Attachment Parts		
Gauge	G	
Seals Fluorocarbon FDA Buna-N	Blank X	

STAINLESS STEEL FILTER/REGULATORS: B01S-3200 Series



Features

- NACE MR0175 Compliant
- All metal components are 316 SS
- · Available with stainless steel or acetal bonnet with locking ring
- · Diaphragm design for greater accuracy, responsiveness and repeatability
- Fluorocarbon seals
- Threaded bowl and element retainer for easy maintenance
- · Bowl seal held captive
- · Manual or automatic drains

Accessories

Mounting Nut: 13133SS (C01); 13025SS (B01)

Operating Specifications

Maximum Pressure: 250 PSI Maximum Temperature: 200°F

Replacement Parts

Repair Kit	Relieving	13532SS
	Non-Relieving	13533SS
Elements	20 Micron	23004
_	10 Micron	23025
	5 Micron	23040
Bowl Kits w/Drains	Manual Drain	23533SS
	Impulse Drain	23534SS

Materials of Construction

Body: 316 Stainless Steel

Bonnet: 316 Stainless Steel (C01 Series);

Acetal (B01 Series)

Adjustment Screw: 316 Stainless Steel

Poppet: Fluorocarbon

Poppet Seat: 316 Stainless Steel

Diaphragm Assembly: Fluorocarbon w/ 316

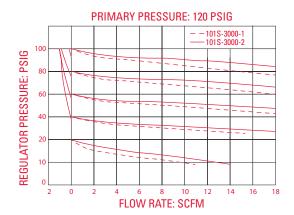
SS Components

Seals: Fluorocarbon Springs: 316 Stainless Steel

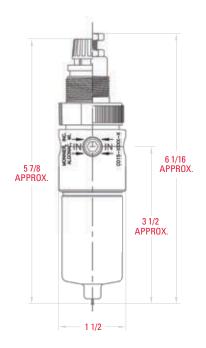
Bowl: 316 Stainless Steel Whirl Disc: 316 Stainless Steel Element Retainer: Polypropylene

Element: Phenolic/Melamine Impregnated Cellulose **Drain:** 316 Stainless Steel (Manual & Impulse)

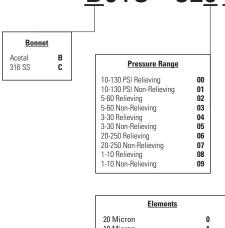
Flow Characteristics



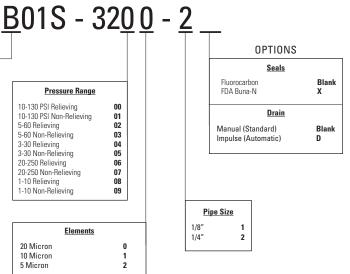




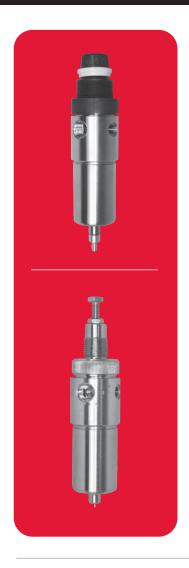




10 Micron 5 Micron



STAINLESS STEEL COALESCING FILTER/REGULATORS: B01S-3209 Series



Features

- NACE MR0175 Compliant
- Available with stainless steel or acetal bonnet with locking ring
- Diaphragm design for greater accuracy, responsiveness and repeatability
- Fluorocarbon seals
- Excellent water and particulate removal efficiency
- Threaded bowl and element retainer for easy maintenance
- · Bowl seal held captive
- 0.3 micron element standard; 0.01 available for high purity applications
- Now available with Carbon elements
- · Manual or automatic drains

Operating Specifications

Maximum Pressure: 250 PSI Maximum Temperature: 200°F

Replacement Parts

Repair Kit	Relieving	13532SS
	Non-Relieving	13533SS
Elements	0.3 Micron	23543
	0.01 Micron	23751
	Carbon	23758
Bowl Kits w/Drains	Manual Drain	23533SS
	Impulse Drain	23534SS

Materials of Construction

Body: 316 Stainless Steel

Bonnet: 316 Stainless Steel (CO1 Series);

Acetal (B01 Series)

Adjustment Screw: 316 Stainless Steel

Poppet: Fluorocarbon

Poppet Seat: 316 Stainless Steel

Diaphragm Assembly: Fluorocarbon w/ 316

SS Components

Seals: Fluorocarbon Springs: 316 Stainless Steel

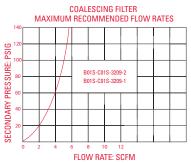
Bowl: 316 Stainless Steel Whirl Disc: 316 Stainless Steel Element Retainer: Polypropylene Element: Borosilicate Glass Fiber

Drain: 316 Stainless Steel (Manual & Impulse)

Accessories

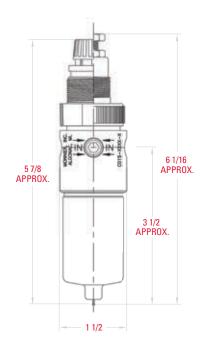
Mounting Nut: 13133SS (B01); 13025SS (C01)

Flow Characteristics



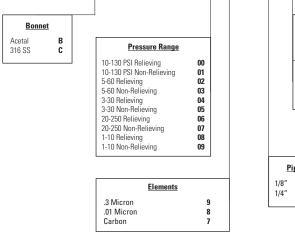
Data represents flows through saturated elements at 2 PSI pressure drop, the maximum permissible for proper coalescing action.

Dimensions



Ordering Information

<u>C</u>01S - 32<u>0</u> 9 - <u>2</u>









Features

- All metal components are 316 SS
- Threaded bowl for ease of maintenance
- Filter and regulator consolidated into one assembly
- · Reduces footprint of air prep assembly
- Manual, float or impulse drains available
- FDA approved seals available

Operating Specifications

Bowl Capacity: 8 oz.

Maximum Pressure: Metal Bowls: 250 PSI Maximum Temperature: Metal Bowls: 200°F

Ports: 1/2" NPT

Accessories

Elements:

20 Micron: 21205 10 Micron: 21036 3 Micron: 21037

Regulator Kits:

Relieving: 11531SS

Relieving (20-250 PSI): 11538SS

Non-Relieving: 11532SS

Non-Relieving (20-250 PSI): 11539SS

Panel Nut: 11194SS Bracket: 11123SS

Materials of Construction

Body: 316 Stainless Steel Bonnet: 316 Stainless Steel Bowl: 316 Stainless Steel

Spring Guide: 316 Stainless Steel Diaphragm Gasket: 316 Stainless Steel

Valve Seat: 316 Stainless Steel

Poppet Valve Spring: 316 Stainless Steel

Whirl Disc: 316 Stainless Steel Seals: Fluorocarbon (FDA Approved

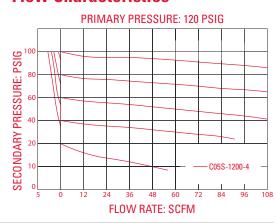
Buna available)

Element: Phenolic Impregnated Acrylic Fibers

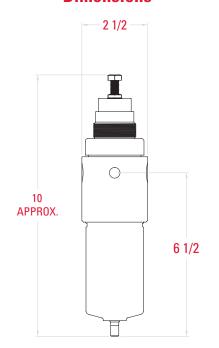
Drain: Manual: 316 SS

Float: Acetal and Stainless Steel Impulse: 316SS & Fluorocarbon (FDA Approved Buna available)

Flow Characteristics



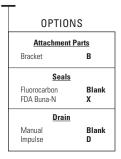
Dimensions



Ordering Information

CO5S - 1200 - 4

Pressure Range 10-130 PSI Relieving 10-130 PSI Non-Relieving 20-250 Relieving 20-250 Non-Relieving Elements 20 Micron 10 Micron 3 Micron





MONNIER IS PROUD TO BE MADE IN AMERICA!

Monnier's stainless steel products are manufactured in Algonac, MI.

The Monnier Stainless Line makes the toughest line of air preparation products even tougher.

Our traditional machined aluminum series has long been the industry standard for rugged demanding applications. Enhanced by the new Stainless Line, there is no application that a Monnier product cannot handle.

Monnier is known as the manufacturer
"Where Custom Solutions Become Standard."
Our expertise at developing application
specific, custom product is unparalleled
in the fluid power industry.

For more information on our standard products or custom development capabilities please call or email us.



Where Custom Solutions Become Standard.