

Kyntronics SMART Electro-Hydraulic Actuators (SHA) Compared to Hydraulic Actuation Systems (HPU)

Kyntronics SMART Electro-Hydraulic Linear Actuators (SHA) are an alternative to traditional hydraulic cylinders. This Technical Bulletin compares the features and benefits of these two actuation technologies.

Hydraulic Actuators / HPUs

Hydraulic Actuators connected to Hydraulic Power Units (HPUs) are a commonly-used motion control solution. These systems are used in high force applications where robust performance is required.





Hydraulic actuators / HPUs require many components including:

- Pumps and motors
- Cylinders, hydraulic lines and fittings
- Fluid reservoir, accumulators and filters
- Servo control valves
- Electrical components / controls
- · Pressure transducers and position sensors
- A significant volume of hydraulic fluid



Hydraulic Actuators are complex, high maintenance, expensive to operate and have a large footprint

SMART Electro-Hydraulic Actuator (SHA)

totally sealed, self-contained linear actuator consisting of a cylinder, pump, manifold and servo motor with optional drive/control system. There are no hoses or leak points on the SHA vs. a traditional hydraulic cylinder / HPU system and the SHA contains minimal fluid (generally measured in ounces).

The SHA is an all-electric, all-in-one,





- Power on Demand
- Ease of Control
- Fieldbus
- Diagnostics
- Easy to Reconfigure





- Shock Tolerance
- High Force Density
- Fluid Characteristics
- Ingress Protection
- Cost Effective

THE SHA ELIMINATES



EMA SHORTCOMINGS

- Side Loading
- Shock Loading
- Limited Life
- Metal to Metal Wear
- Ingress Protection
- · Limited Force & Stroke



- · Leaks / High Maintenance
- · Network Integration
- High Energy Consumption
- · Difficult to Reconfigure
- Control Challenges
- Noisy

The SHA combines the Best Features of Screw-Type EMAs and Hydraulic Actuators while Eliminating their **Shortcomings**





FEATURE AND BENEFIT COMPARISON

Kyntronics SMART Electro-Hydraulic Actuator (SHA) vs. Hydraulic Cylinder / HPU

Comparison Category

SHA

Hydraulic Cylinder / HPU

Environmental Waste



The SHA is a totally-sealed system. Does not require fluid changes or replenishment.

SHA Fluid volume measured in ounces for most applications.

HPUs require regular fluid changes and fluid replenishment which is expensive and creates environmental impact.

Energy Usage



SHA uses power-on-demand to save energy. The All-In-One SHA design is more efficient by eliminating energy losses associated with hoses, connections and other components. HPUs run constantly consuming significant mounts of energy. Hydraulic systems on average are 22% efficient due to energy losses from hoses, connections and other components.

Maintenance Cost



SHA does not require regular maintenance other than a rod seal change (field replacement) after 50,000,000 inches of rod travel. Hydraulic systems require regular maintenance including repair of fluid leaks, changing fluid, replacing filters and other components.

Ergonomics Safety





The totally-sealed design of the SHA eliminates leaks. SHA operates quietly and generates far less heat waste compared with HPUs.

Hydraulic system leaks create safety hazards that can result in lost-time accidents.

Hydraulic systems are noisy and generate excessive heat due to inefficient operation.

Unplanned Downtime/ Product Spoilage



The sealed design of the SHA eliminates fluid contamination, often the cause of unplanned downtime, and eliminates the risk of fluid leaks that can spoil product and create scrap.

Fluid contamination is often the root cause of unplanned downtime.

Leaky hydraulics can contaminate products resulting in scrap and spoilage.

ANNUAL OPERATING COST COMPARISON

Kyntronics SMART Electro-Hydraulic Actuator (SHA) vs. Hydraulic Cylinder / HPU

Kyntronics SMART Electro-Hydraulic Actuator (SHA) vs. Hydraulic Cylinder / HPU				
Comparison Category	SHA	HPU	Assumptions / Cost Basis (April 2023)	Scan QR Codes for Reference
Environmental Waste	\$0 \$0	\$33,600 \$16,000	200 Gallon HPU Tank Hydraulic Fluid Index (HFI) = 4.1 SHA is sealed - no fluid replacement or disposal is required \$42/gal X 800 gallons (4:1 HFI) \$20/gal X 800 gallons (4:1 HFI)	Links
Energy Usage	\$1,642	\$16,429	SHA Uses Power on Demand SHA is 70% efficient (Kyntronics testing) 30 HP Hydraulic Power Unit that Runs Continuously HPU 22% is efficient (based on IFPE paper) Using \$0.17 per KWh (average US rate - Feb 2023)	
Floor Space Utilization / Maintenance	\$0 \$1,760	\$2,000 \$5,250	SHA is All-In-One, no floor space required HPU requires space of 10'x10' = 100 Sq-Ft @ \$20 per sq-ft. SHA @ 1 hr/week @ Labor \$35/hr HPU @ 3 hrs/week @ Labor \$35/hr	
Ergonomics / Safety	\$0	\$2,000	HPU oil leaks create hazardous conditions and safety risk SHA is totally sealed, no oil leak risk Lost days + Medical costs + Legal costs	
Unplanned Downtime / Product Spoilage	\$0 \$0	\$10,000 \$10,000	SHA is totally sealed, no oil leak risk, minimal downtime risk. \$4k-\$6k average downtime costs per incident. Assuming two downtime events. 1% scrap from product contamination due to leaky connections	
Annual Operating Costs	\$3,392	\$95,279	A \$91,887 Annual Savings Opportunity!	回数线线

To discuss your application with an Engineer and learn how the SMART Electro-Hydraulic Actuator (SHA) can help to eliminate hydraulics from your business, <u>contact Kyntronics</u>.



